

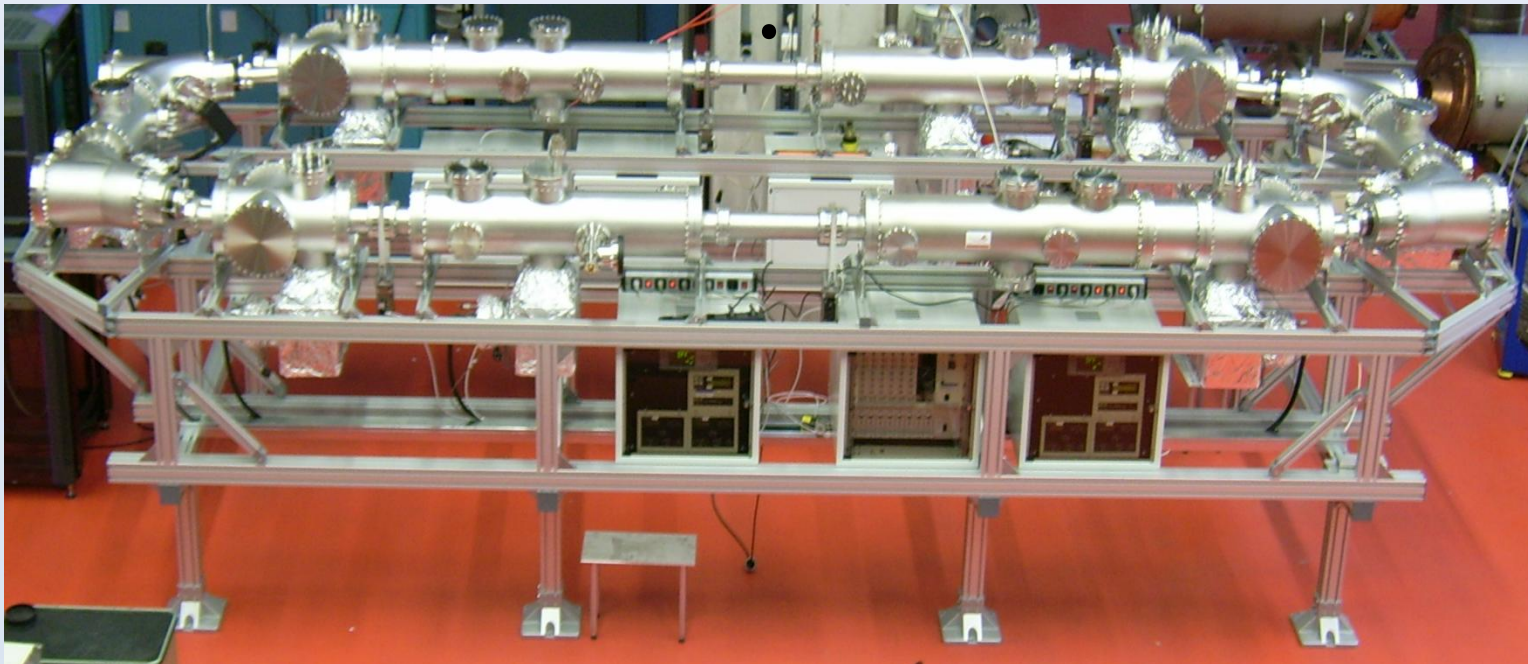
A fully electrostatic storage ring for ions of energies up to 50keV

“trap“ for **dynamic** ions (atoms/molecules):

*K.E. Stiebing, V. Alexandrov, R. Dörner, S. Enz,  
N. Yu. Kazarinov, T. Kruppi, A. Schempp,  
H. Schmidt-Böcking, M. Völp, P. Ziel,  
M. Dworak, W. Dilfer*

Nuclear Instruments and Methods in Physics  
Research A 614 (2010) 10–16

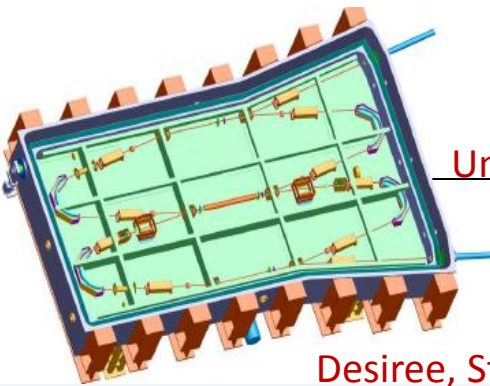
- not a “classical” storage ring (accumulator)
- enhancement of luminescence for rare products
- allows for detection of neutral reaction products
- complete experiments of the reaction dynamics in “state selected/prepared” atomic and molecular systems
- observation of “slow” processes ( $\tau \leq \approx \text{sec}$ )



# Electrostatic Storage Rings

Under construction:

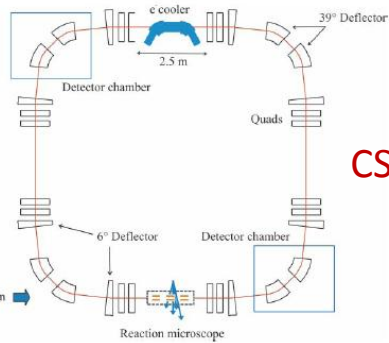
Existing rings:



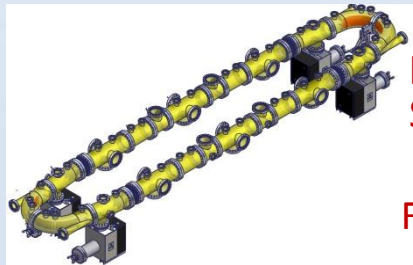
Desiree, Stockholm



ELISA (Aarhus),  
Dänemark 1997



CSR, MPI Heidelberg



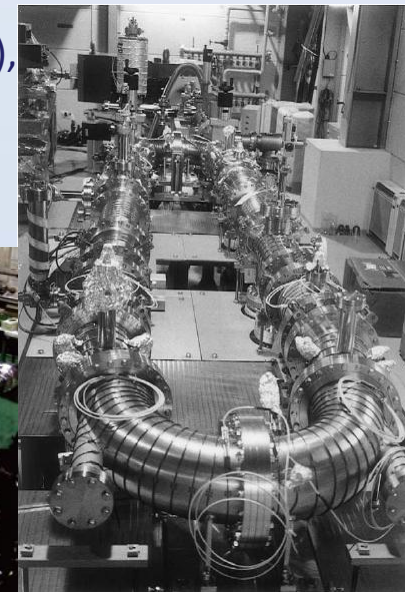
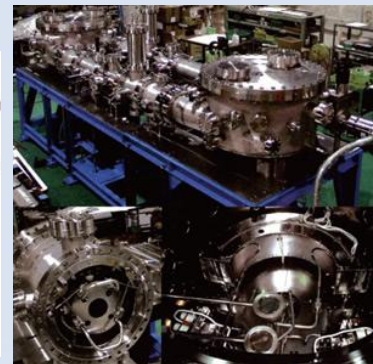
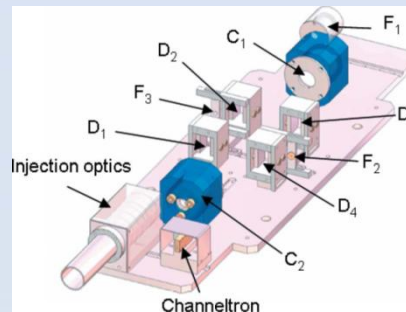
pro-ESR(KACST)  
Saudi Arabia

KEK (Tsukuba),  
Japan (2000)

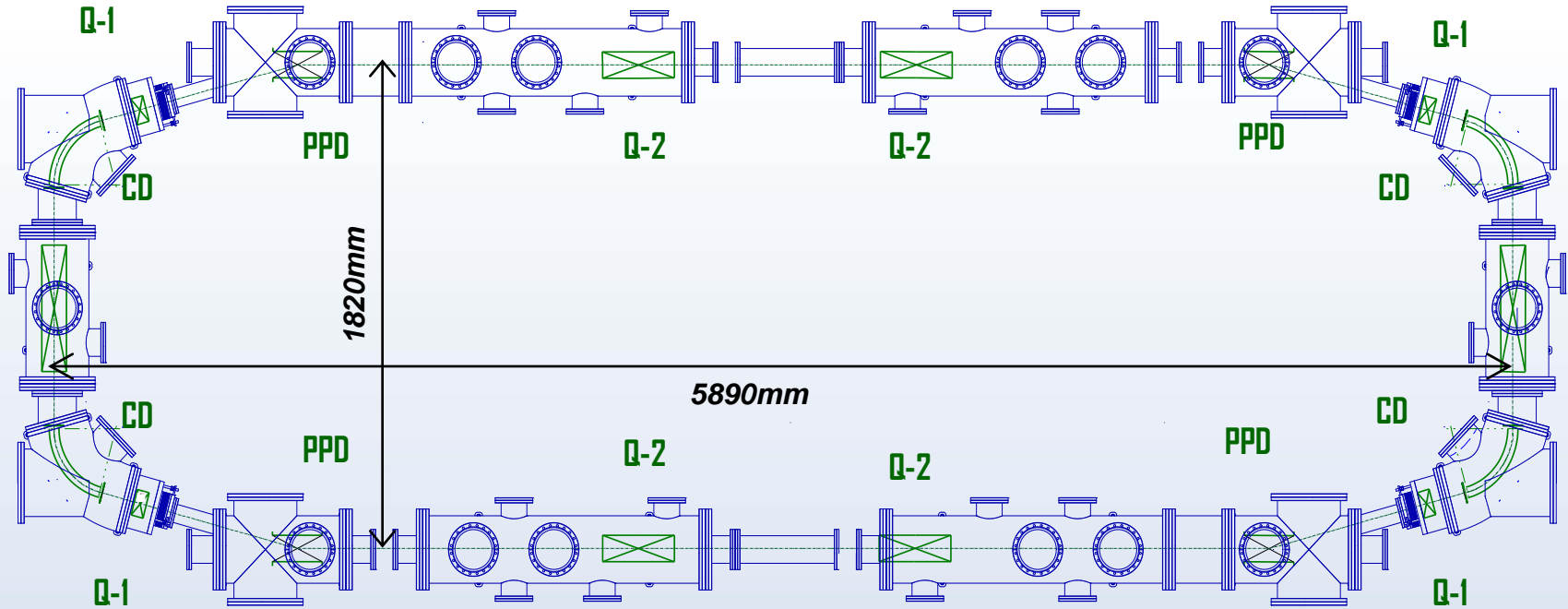
FLSR Frankfurt  
(2011)

Mini-Ring Lyon (2008)  
30cm trajectory length

TMU Tokyo (2004)



# The mechanical design



## General parameters :

- ▶ Maximum energy - 50.0 keV
- ▶ Circumference - 14.7 m
- ▶ Time per revolution for protons of 50keV - 4.5  $\mu$ s
- ▶ Focus in exp. Region - 3 x 4 mm<sup>2</sup>
- ▶ Tune values (Q<sub>x</sub> / Q<sub>y</sub>) - 3.574 / 2.125

## Quadrupoles :

- ▶ Electrode lengths
  - singulet - 50 mm
  - triplet/doublet - 100 mm
- ▶ Dist. betw. electrodes - 90 mm
- ▶ Inner radius - 30 mm
- ▶ Voltage -  $\pm$  3.4 kV

## 75° deflectors :

- ▶ Height - 120 mm
- ▶ Radii - 230 mm / 270 mm
- ▶ Voltage -  $\pm$  10.1 kV

## 15° deflectors :

- ▶ Plate area - 200 x 200 mm<sup>2</sup>
- ▶ Plate distance - 100 mm
- ▶ Voltage -  $\pm$  6.7 kV

## horizontal deflectors (correction):

- ▶ Plate area - 200 x 200 mm<sup>2</sup>
- ▶ Plate distance - 100 mm
- ▶ built between electrodes doublets

## Pumping systems:

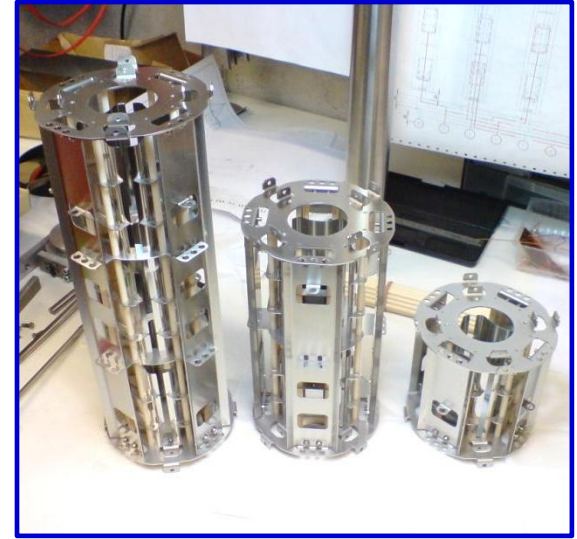
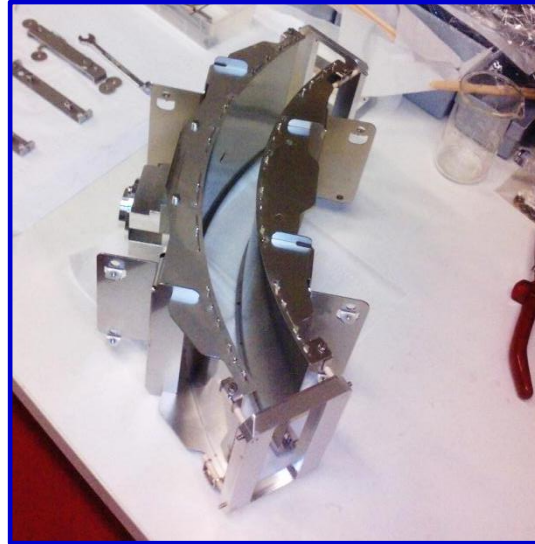
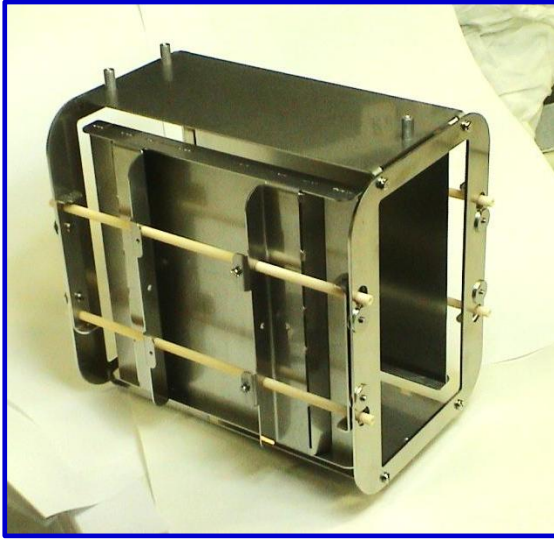
- ▶ 8 IGP/TSP - 750 l/s N<sub>2</sub>
- ▶ Combinations - 1580 l/s H<sub>2</sub>
- ▶ Bake out box - Vermiculite®250°C
- ▶ Best vacuum so far -  $\leq 1 \times 10^{-11}$  mbar

## Vacuum systems:

- ▶ CF-250 - all flanges 316 LN (ESR)
- ▶ 4 basic chamber-types
  - different set ups:
    - "racetrack" --- 15°-75°
    - "quadratic ring" --- 15°-60°-15°
- ▶ experimental sections separated by UHV valves



# The mechanical design



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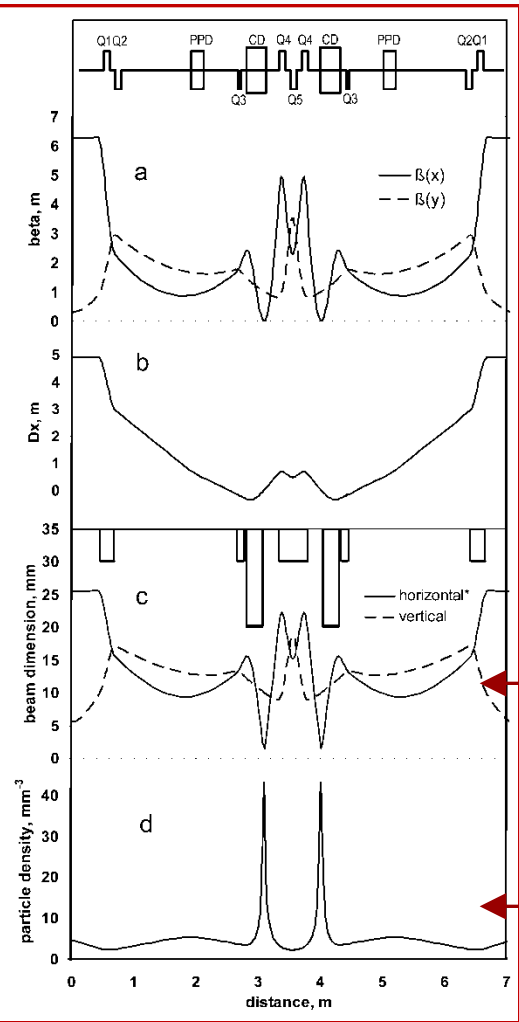
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- ▶ experimental sections separated by UHV valves

# Design of the FLSR: Lattice: (using MAD-code)



*Lattice (top) and lattice functions in one half of ring.*

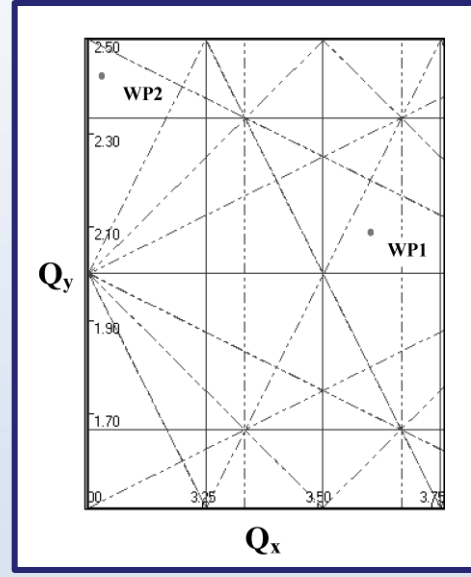
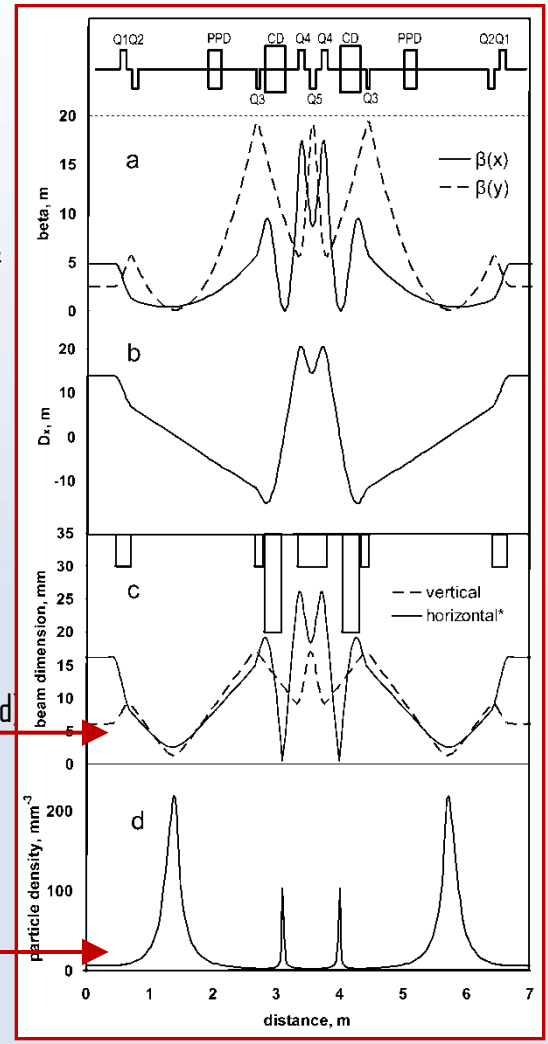
*Dispersion in one half of ring.*

*Beam sizes in one half of ring.*

$(\epsilon = 100 \pi \text{ mm mrad})$   
 $(\epsilon = 15 \pi \text{ mm mrad})$

*Particle density.*

$\epsilon = 100 \pi \text{ mm mrad.}$   
 $\epsilon = 15 \pi \text{ mm mrad.}$



# Activities 2008-2010 and present status of FLSR:

## 1. Ring:

- Manufacturing of all optical elements
- Alignment of the vacuum chambers
- Develop a procedure for bake-out
- Control systems for FLSR:
  - ✓ Voltage adjustment and control (Diploma thesis Marco Völp)
  - ✓ Vacuum control (Bachelor thesis Thomas Felix)
- Beam diagnostics:
  - ✓ 0°-neutral particle detector (Bachelor thesis Annika Jung)
  - ✓ Schottky diagnostics
    - Design of pick up (PHD thesis Mohammed Almalki)
    - Pulsing unit (Dirk Tiedemann)
- Alignment of the ion-optical elements :
  - ✓ alignment on optical test bench
  - ✓ Alignment in the ring

## 2. Transfer beam line:

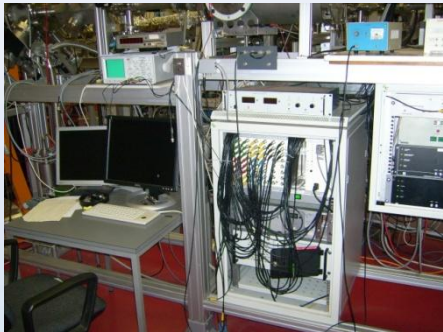
- two ion sources (14GHz ECRIS / Penning )
- two beam profile/emittance monitors
  - ✓ FPRM: Profile monitor (Diploma thesis Thomas Kruppi)
  - ✓ FIBAS: Data analysis system (Diploma thesis Steffen Enz)

## 3. Injection beam line:

- Magnetic spectrometer (R=2m; allows analysis of ion of 50keV with Mass 6000)
- 1 FPRM system at the entrance into the injection optics to FLSR
- Injection optics: 3 electrostatic Doublets and 2 parallel plate deflectors

# F.L.O.C.S. Frankfurt Lens Observation and Control System (verified in LabView®)

- Set up and control of all voltages in the ring
  - ❖ display basic status of vacuum
  - ❖ perform **protocol** of all values automatically and on demand



Frankfurt Lens Observation and Control System (FLOCS) v0.8

**IKF** Institut für Kernphysik Frankfurt

Vacuum 0: 6.177E-8 mBar

Settings for all channels: RAMPING: 10 %

ConfigSave: autosave

VoltageRecording: timedelay[s]: 60

Options: OBSERVATION, POLES FREE

BEAMLINE

PPD-1, Q2K-1, Q2K-2, PPD-2

Q1-4, CD-4, Q1-1, CD-1

Q3-2, Q3-1

CD-3, Q1-3, CD-2, Q1-2

PPD-4, Q2K-4, Q2K-3, PPD-3

**R-Q3-1 (QUADRUPOLE TRIPLET)**

X1p	Y1n	Y2p	X2n	X3p	Y3n
0	0	0	0	0	0

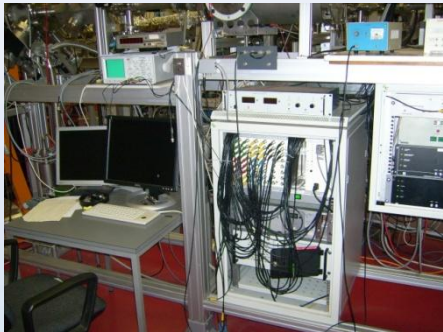
steady change  X1 <-> Y2  Y2 <-> X3

CanBusInfo: BUS OK | CrateFeedback: 1 2 3 4 | DriverVersion: PCAN\_PCI 2.49.8-4514 | Transfer & Injection | Protocol | ErrorViewer | VoltageViewer | QuickSET



# F.L.O.C.S. Frankfurt Lens Observation and Control System (verified in LabView®)

- Set up and control of all voltages in the ring
  - ❖ display basic status of vacuum
  - ❖ perform **protocol** of all values automatically and on demand
- Set up of all voltages in the transfer- and injection-line



Frankfurt Lens Observation and Control System (F.L.O.C.S.) v0.8.8

**IKF** Institut für Kernphysik Frankfurt

Vacuum 0: 6.177E-8 mBar

Settings for all channels: RAMPING: 10 %

ConfigSave: autosave

VoltageRecording: timedelay[s] 60

Options: OBSERVATION, POLES FREE

9/20/2010 10:27:49

BEAMLINE

PPD-1 Q2K-1 Q2K-2 PPD-2

Q1-4 CD-4 Q1-1 CD-1

**TRANSFER & INJECTION CONTROL**

**T-Q2K-1 (QUADRUPOLE DOUBLET WITH KICKER)**

Y1p	X1n	KYp	KXn	X2p	Y2n
0,00 V	0,00 V	0,02 V	0,00 V	0,00 V	0,00 V
0,00 µA	0,00 µA	0,00 µA	0,00 µA	0,00 µA	0,00 µA
ONLINE	ONLINE	ONLINE	ONLINE	ONLINE	ONLINE
0	0	0	0	0	0

steady change  Y1 <-> X2

TRANSFER INJECTION

BM45 MAGNET

I-Q2-1 I-PPD-1 [8,2°] I-PPD-2 [11°] I-Q2-2 I-Q2-3

PPD-4 Q2K-4 Q2K-3 PPD-3

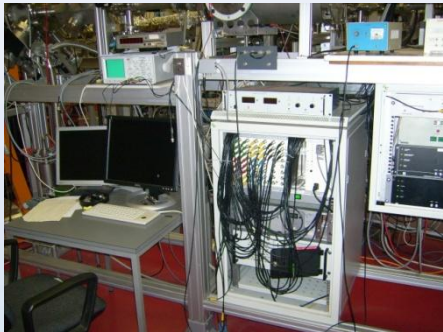
Q3-2 Q3-1 Q1-3 CD-3 Q1-2

CanBusInfo: BUS OK CrateFeedback: 1 2 3 4 DriverVersion: PCAN\_PCI 2.49.8-4514 Transfer & Injection Protocol ErrorViewer VoltageViewer QuickSET



# F.L.O.C.S. Frankfurt Lense Observation and Control System (verified in LabView®)

- Set up and control of all voltages in the ring
  - ❖ display basic status of vacuum
  - ❖ perform **protocol** of all values automatically and on demand
- Set up of all voltages in the transfer- and injection-line
- display and **protocol** of the vacuum measured in:
  - ❖ 8 Ion pumps,
  - ❖ 6 Bayart Apert ion gauges ,
  - ❖ 4 extractor ion gauges



**Vacuum observation**

Channel #	Pressure [mbar]	Name	Error threshold	Device	Status	Pressure error?
1	1.45E-11	R-A	1.000E+0	ionpump	out of range	No
2	1.46E-11	R-B	1.000E+0	ionpump	out of range	No
9	1.36E-11	R-C	1.000E+0	ionpump	out of range	No
10	1.37E-11	R-E	1.000E+0	ionpump	out of range	No
1	1.30E-1	None	1.000E+0	multigauge	out of range	YES
2	7.49E-11	R-H	1.000E+0	multigauge	ok	No
3	1.27E-1	None	1.000E+0	multigauge	out of range	YES
4	6.64E-11	R-G	1.000E+0	ionivac_im_540	ok	No
5	8.49E-11	R-I	1.000E+0	ionpump	ok	No
6	1.21E-10	R-K	1.000E+0	ionpump	ok	No
9	4.32E-7	R-B	1.000E+0	multigauge	ok	No
10	1.32E-1	R-G	1.000E+0	multigauge	out of range	YES
11	1.29E-1	None	1.000E+0	multigauge	out of range	YES

pressure threshold : 1E-2 mbar

CanBusInfo: BUS OK    CrateFeedback: 1 2 3 4    DriverVersion: PCAN\_PCI 2.49.8-4514    Transfer & Injection    Protocol    ErrorViewer    VoltageViewer    QuickSET

# Beam diagnostics:

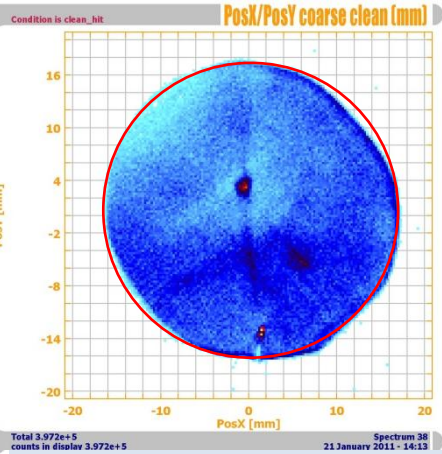
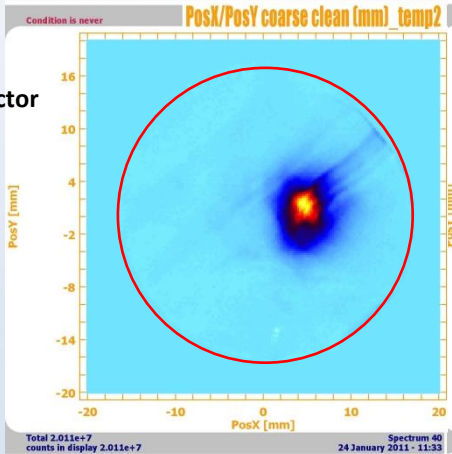
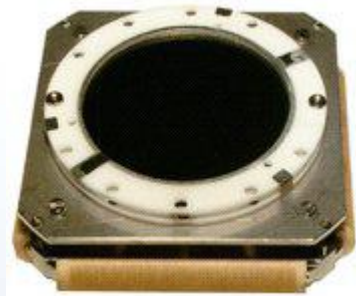
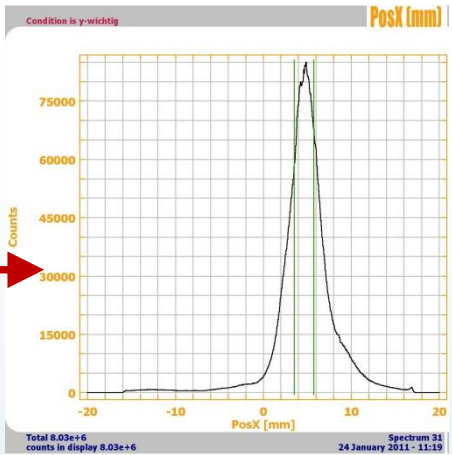
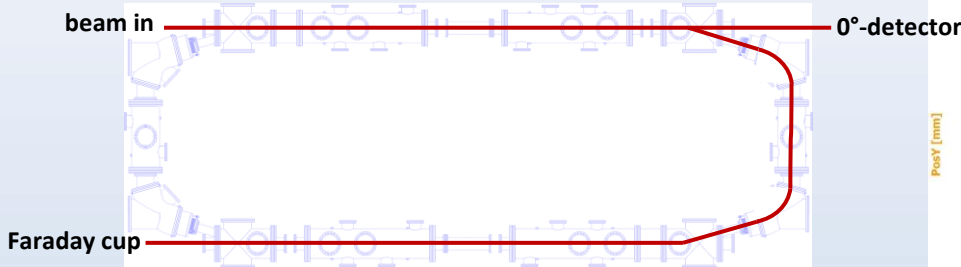
## 0°-particle detector (neutrals):

position sensitive MCP Detector of  $\varnothing$  45 mm

49.6 keV, Ar<sup>3+</sup>-beam,  
3.2  $\mu$ A, vacuum  $\sim 10^{-8}$  mbar

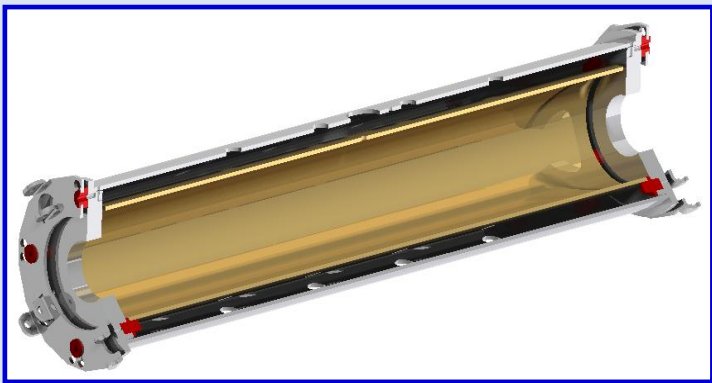
transported without significant losses  
through the first 180°-bend, to a  
Faraday cup at the end of the second  
straight section

**! Using MAD design voltages !**



## Schottky diagnosis :

using a Tektronix RTSA (real time spectrum analyzer)



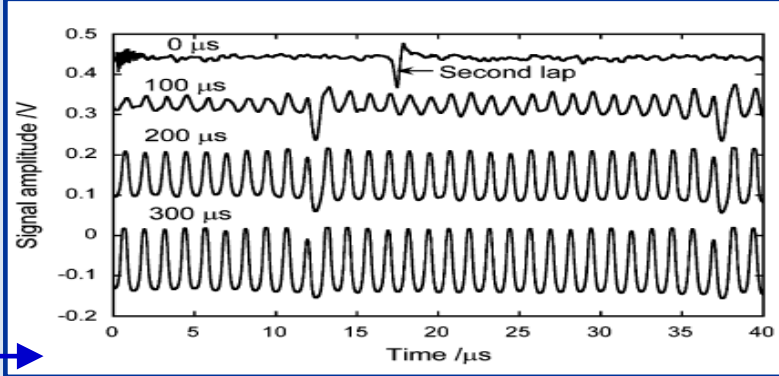
**BUNCHING CAVITY:**  
(Using 20<sup>th</sup> harmonic)

cavity length: 35,6 cm

V(Ar<sup>3+</sup> @45keV) 760 kHz

Amplitude:  $\sim 10$  V<sub>pp</sub>

S. Jinno, NIM A572 (2007) 568-579



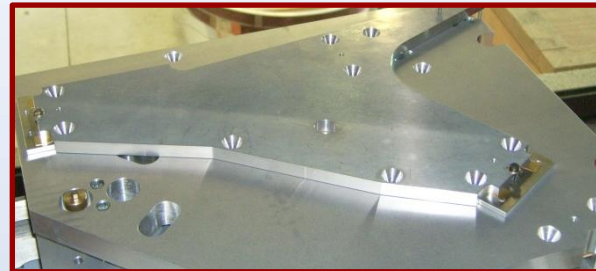


## Alignment of the ion-optical elements on the test bench :

- Straight sections: use telescopes aligned to the beam axis
- Challenge: adjust the 75°-Cylinder Deflectors (CD) in their 60°-Sector chambers of only  $\varnothing = 250$  mm
  1. use a 175°-test bench for laser alignment and base plates with cones for attaching a tripod with conical posts
  2. align the base plate on the test bench by means of a “dummy CD” (tripod with laser mirror)
  3. align the CD on its own tripod plate on the base plate on the test bench
  4. align the base plate in the sector chambers by laser alignment (laser on the telescope position)
  5. “simply” insert the CD into the chamber (without further necessity of aligning)



optical 175°- bench



CD- base plate with cones for tripod



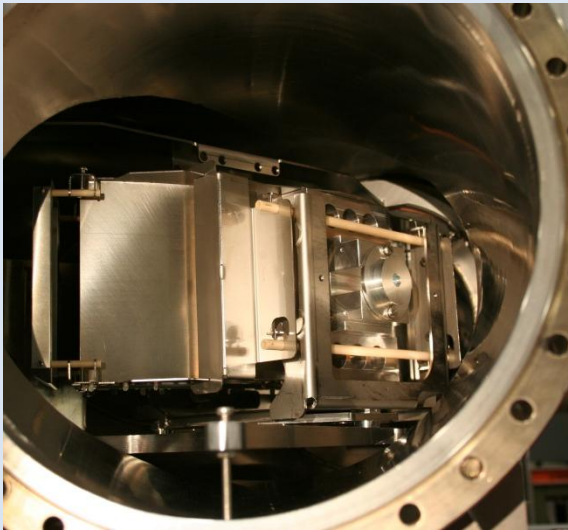
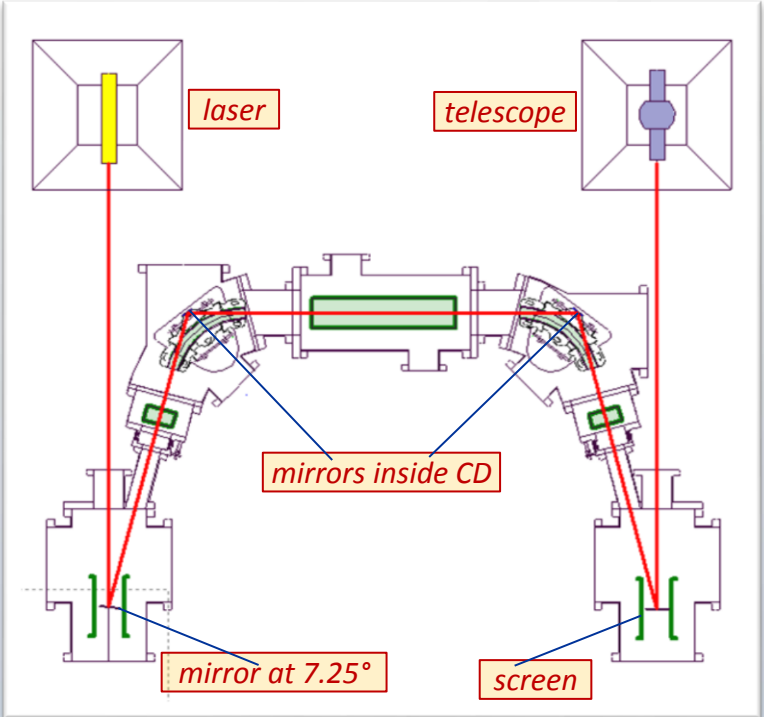
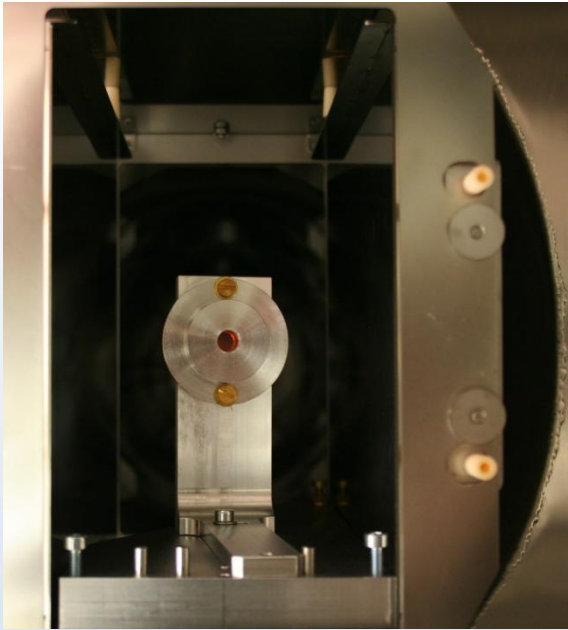
Adjusting the base plate by means of a laser mirror on tripod



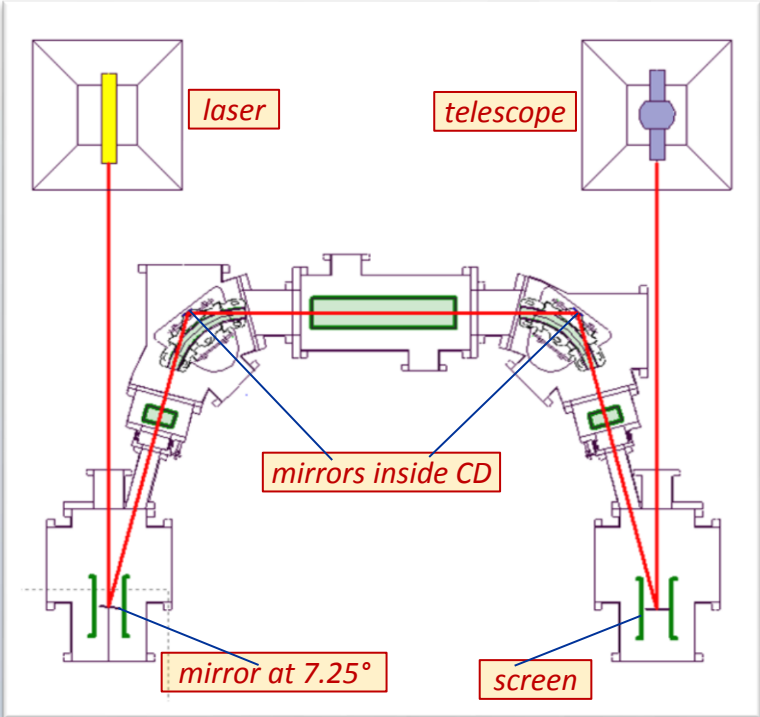
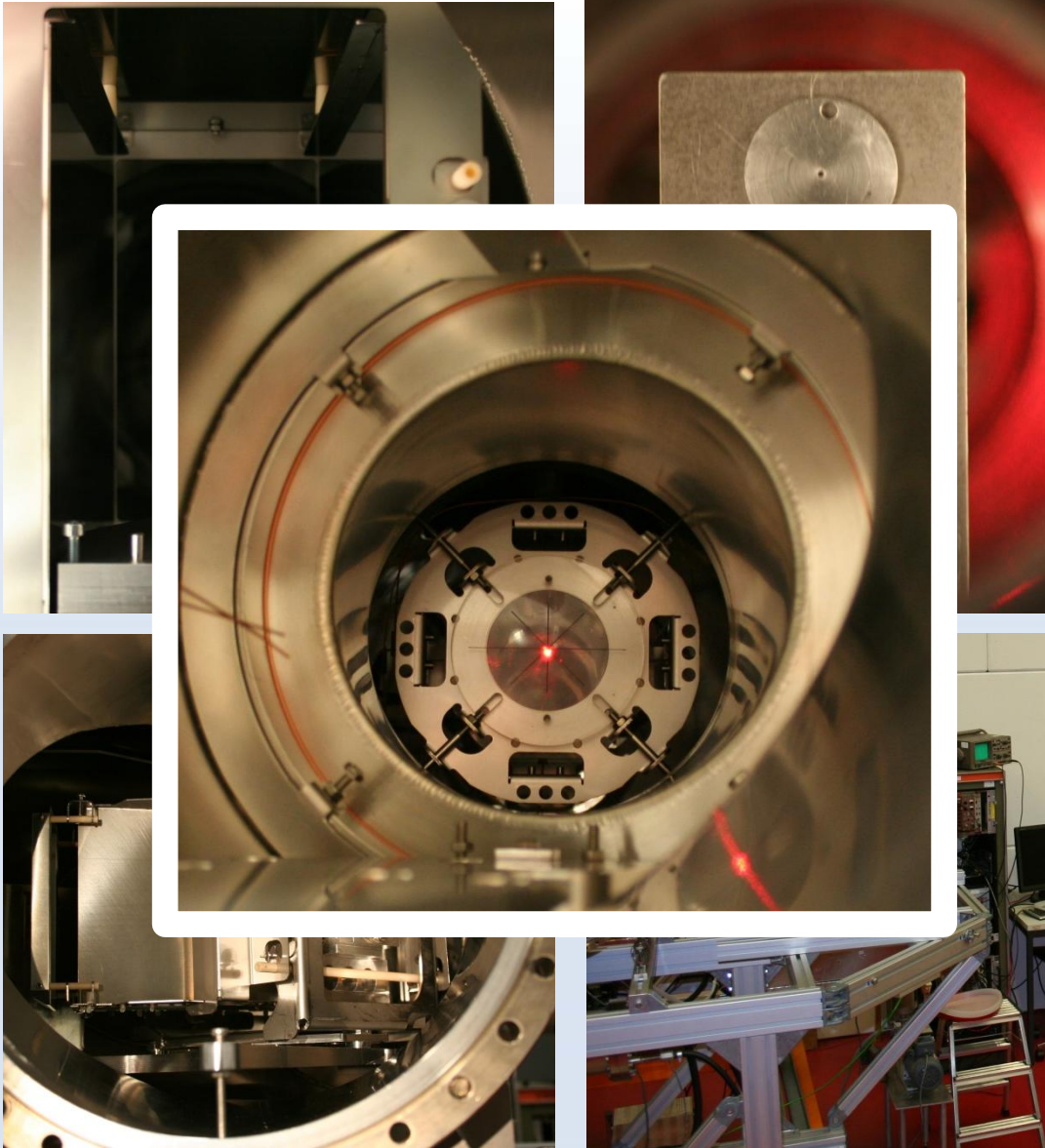
Adjusting the CD on its tripod (to fit in the base plate in the chamber)



Alignment of the ion-optical elements in the ring :



Alignment of the ion-optical elements in the ring :



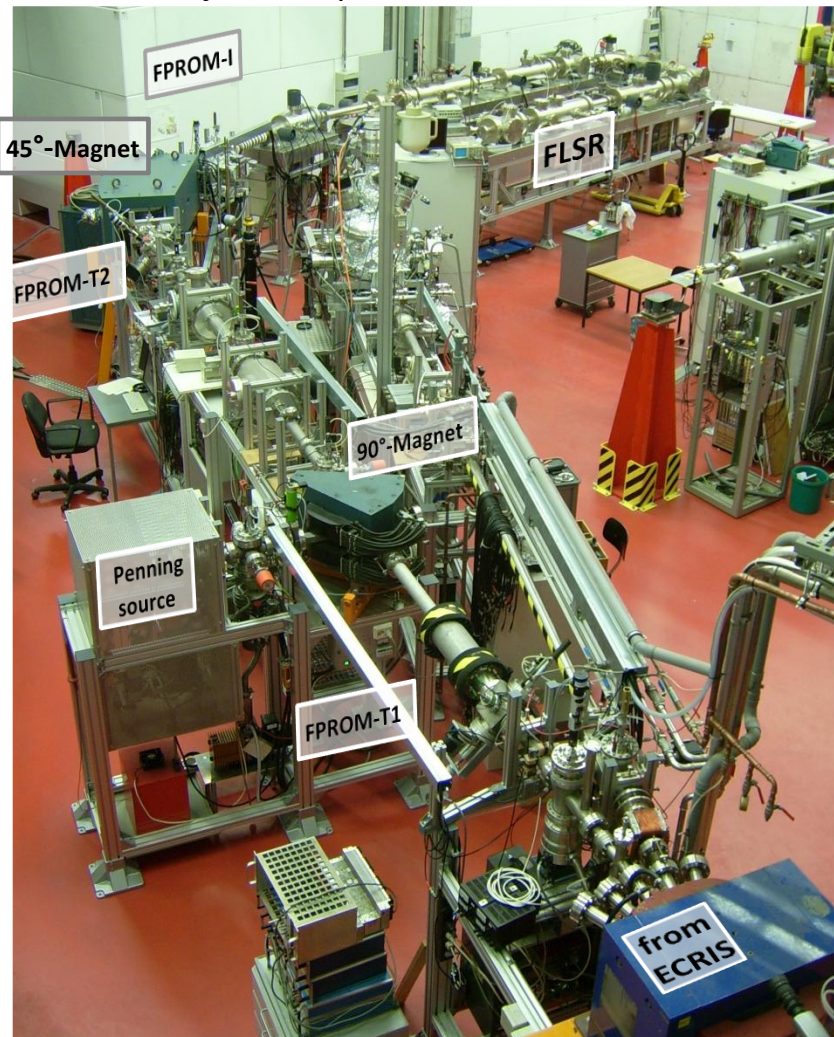


## 1. Transfer beam line/ Injection

- two ion sources (14GHz ECRIS / Penning )
- two FPROM profile/emittance monitors

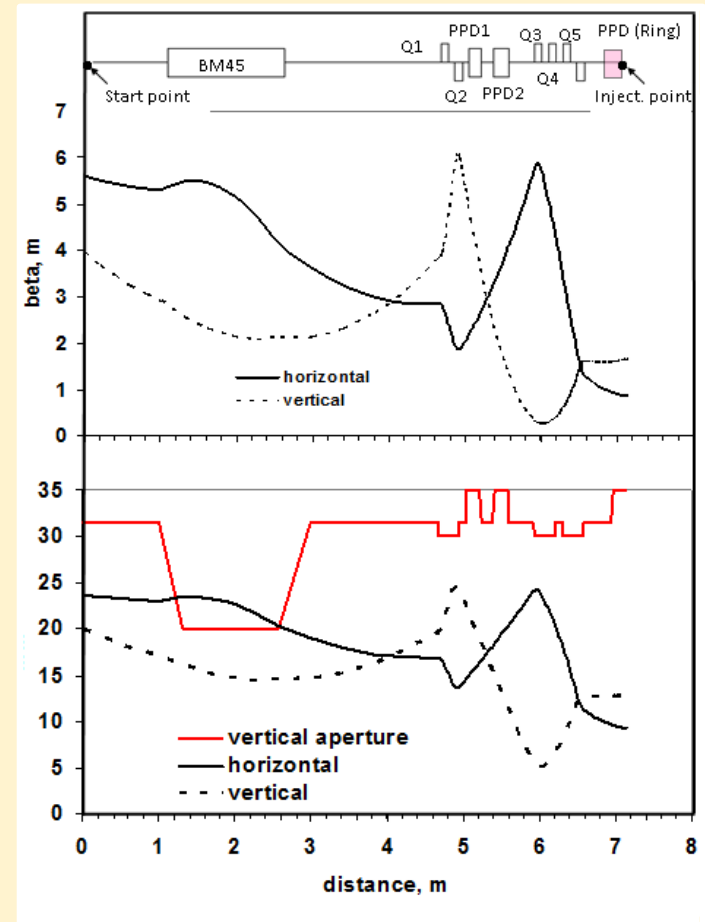
## 2. Injection beam line:

- Magnetic spectrometer
- 1 FPROM system
- injection optics



## MAD-calculation for the injection beam line

- to meet the conditions at the injection points





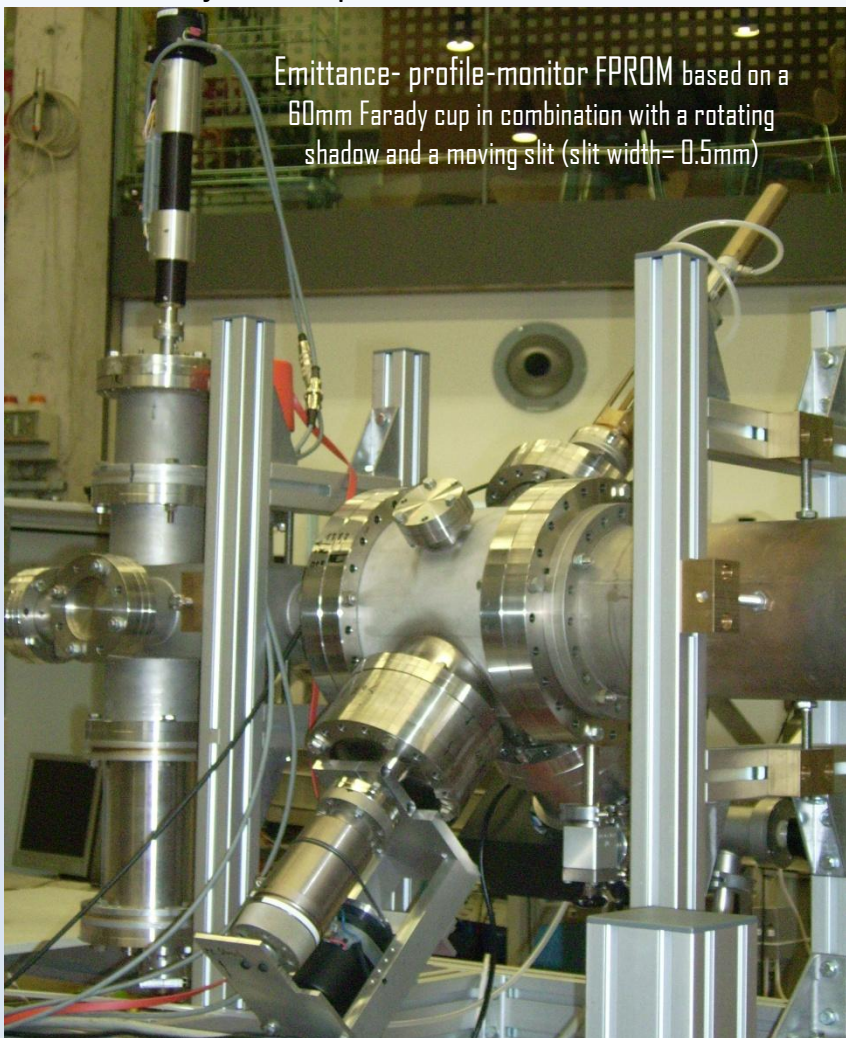
## 1. Transfer beam line/ Injection

- two ion sources (14GHz ECRIS / Penning )
- two FPRM profile/emittance monitors

## 2. Injection beam line:

- Magnetic spectrometer
- 1 FPRM system
- injection optics

Emittance-profile-monitor FPRM based on a 60mm Farady cup in combination with a rotating shadow and a moving slit (slit width= 0.5mm)



## PROFILE/EMITTANCE MEASUREMENTS:

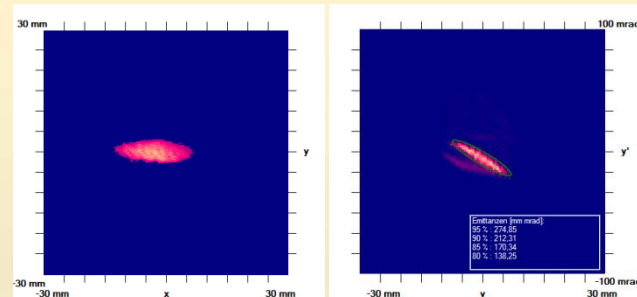
**Ar<sup>3+</sup> 49.6 keV  
from ECRIS**

Profile(left)

/ Emittance (right)

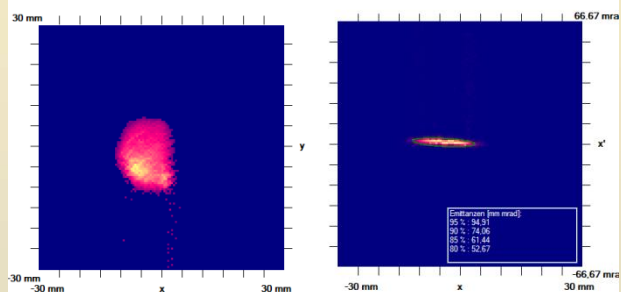
FPRM -Transfer 1

$$\epsilon_{y,y'}(80\%) = 44 \pi \text{ mm mrad}$$



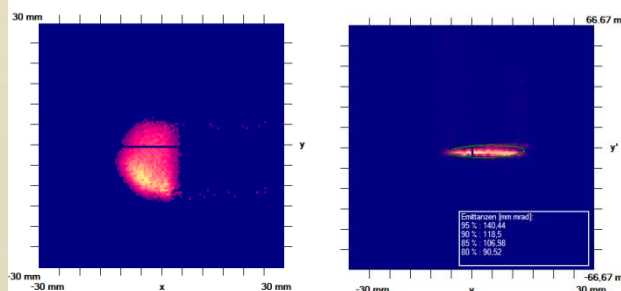
FPRM Transfer 2

$$\epsilon_{x,x'}(80\%) = 16.8 \pi \text{ mm mrad}$$



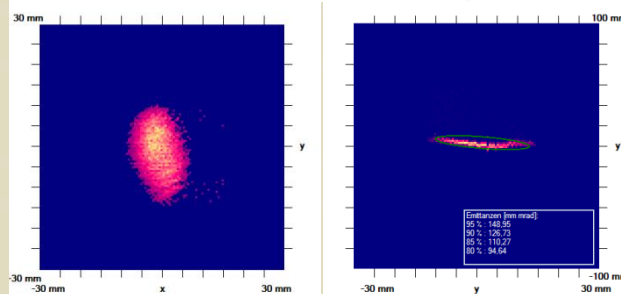
FPRM Transfer 2

$$\epsilon_{y,y'}(80\%) = 28 \pi \text{ mm mrad}$$



FPRM Injection

$$\epsilon_{y,y'}(80\%) = 30 \pi \text{ mm mrad}$$



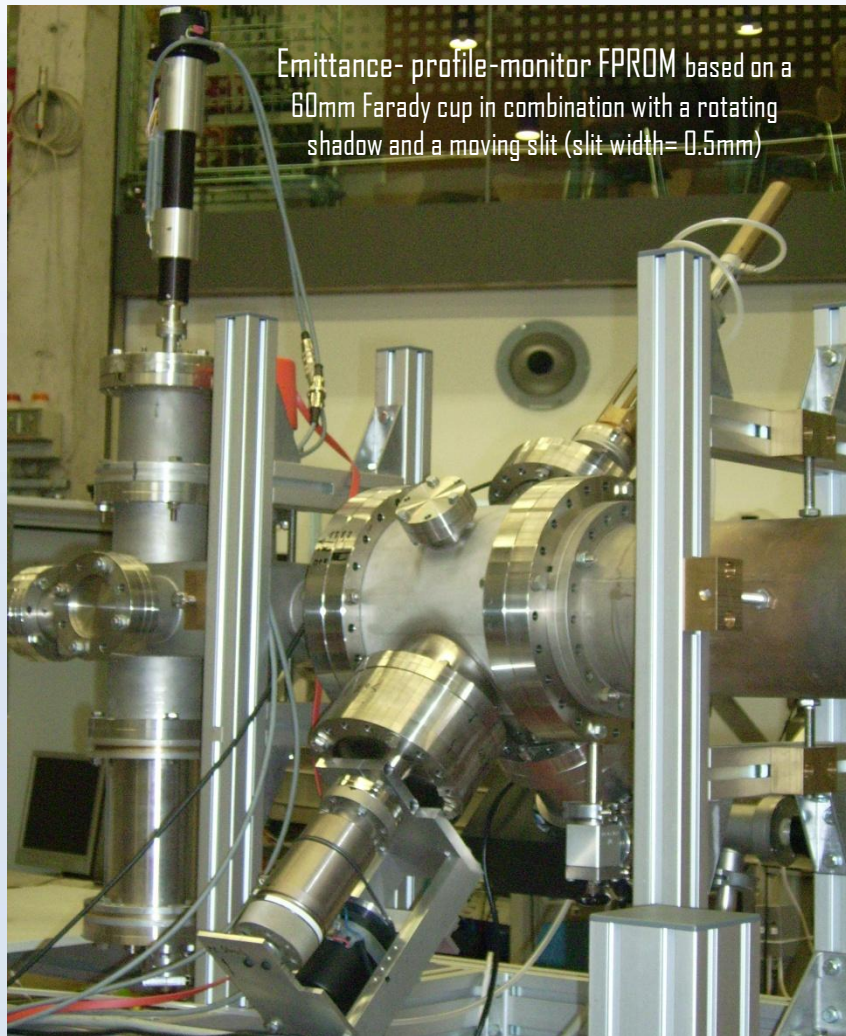
## 1. Transfer beam line/ Injection

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- two FPRM profile/emittance monitors

## 2. Injection beam line:

- Magnetic spectrometer
- 1 FPRM system
- injection optics

Emittance-profile-monitor FPRM based on a 60mm Farady cup in combination with a rotating shadow and a moving slit (slit width= 0.5mm)

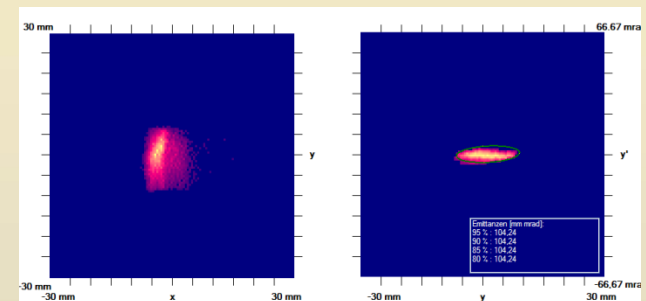


## PROFILE/EMITTANCE MEASUREMENTS:

**p 25.0 keV** Profile(left) / Emittance (right)  
**from PENNING**

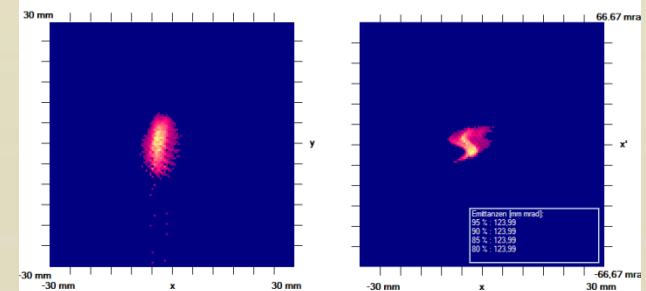
FPRM -Transfer 1 not available

$$\epsilon_{y,y'}(80\%) = 44 \pi \text{ mm mrad}$$



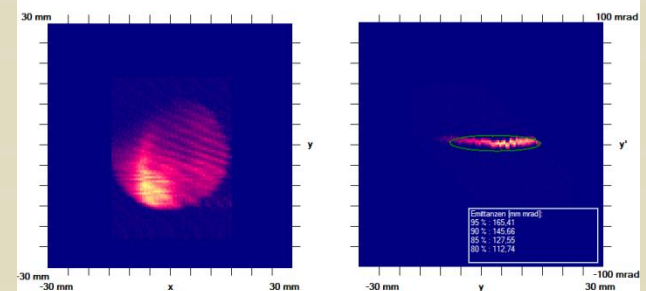
FPRM Tranfer 2

$$\epsilon_{x,x'}(80\%) = 33 \pi \text{ mm mrad}$$



FPRM Tranfer 2

$$\epsilon_{y,y'}(80\%) = 35 \pi \text{ mm mrad}$$



FPRM Injection

$$\epsilon_{y,y'}(80\%) = 30 \pi \text{ mm mrad}$$

## 1. What needs to be done:

- Finish the mechanics of the ring (probably within next two months)
- Bake out procedure
- Preparation of beams (tailoring the emittance of the injected beams)
- More diagnostics in the ring (scrapers, FPROM at the 0°-ports , Faraday cups)
- Improve vacuum in the injection region  
(better pumping of dumped beam, avoid beam losses by scattering at the components)
- can the injection scheme be improved?  
( for the sake of simplicity, presently only single turn injection)
- In beam ion diagnostics (Schottky Noise, 0°-spectroscopy)
- Beam pulsing ?
- Cooling of beams?

many thanks to:

*H. Schmidt-Böcking, A. Schempp, R. Dörner*

*P. Ziel, M. Dworak, W. Dilfer, D. Tiedemann , M. Almalki*

*V. Alexandrov, N. Yu. Kazarinov, ( from JINR, Dubna, Moscow-Region, Russia)*

*S. Enz, T. Kruppi, M. Völp, A. Jung, T. Felix*

*This work became possible by a grant from „Innovationsfonds der Hessischen Landesregierung“*

*The cooperation with V. Alexandrov was supported by BMBF (WTZ- Programm Grant No: RUS 05/A21)*